



**CARMYLE HOUSE AND HOLLYWELL HOUSE, HERTFORDSHIRE**  
**ALUMASC EXTERIOR BUILDING PRODUCTS LIMITED**



Heritage cast aluminium rainwater systems from Alumasc have been specified for two luxury homes in Hertfordshire.

Bob Stephen is the managing director of Hollywell Building Services, and in 2013 he began the construction of the two properties - one as a family home for himself, and the other as a company investment.

Products from Alumasc's Heritage cast aluminium range were specified for both properties by Hollywell Building Services, each being chosen to complement the differing building designs.

The first, Carmyle House, features 125mm Beaded half round guttering, complemented by 76mm diameter pipework. The second, Hollywell House, showcases Heritage cast aluminium moulded guttering finished with 76mm diameter pipework. Both systems are finished in Alumasc's factory applied BBA-certified polyester powder coating.

The products at both properties were sourced by Hollywell Building Services from merchant suppliers, Gutters and Ladders Watford, and fitted by Hollywell's roofing subcontractor in a straightforward installation which has left Hollywell's MD, Bob Stephen, very pleased. He explains: "I chose Alumasc Rainwater for this project as I have used the products extensively in the past and have always found them to be high-performing, durable, attractive and in keeping with various building styles. I am delighted with the results – the products complement the style of the properties very well."

All of Alumasc's cast aluminium products are now manufactured from LM6 alloy standard, known as Marine grade, for its exceptional resistance to corrosion. Marine grade cast aluminium products are available with an extensive BBA-certified range of gutters, downpipes and fittings, available in 26 BBA certified polyester powder finishes, which can also be supplied to any RAL or BS colour reference for bespoke projects.

Marine grade aluminium also retains all of the advantages of pure aluminium, including its 100 percent recyclability at end of life, as well as being lightweight and easy to maintain.



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